

CENTRO DI LAVORO ORIZZONTALE MCM CLOCK 800 MP4



CARATTERISTICHE TECNICHE

CNC Fanuc 16 i - M13

ZONA LAVORO:

Corsa longitudinale X:

mm 700 + 530

Corsa verticale Y:

mm 700

Corsa trasversale Z:

mm 800

ELETTROMANDRINO:

Cono di attacco mandrino:

HSK – A100

Giri mandrino max:

giri/min 12.000

Potenza max:

Kw 22

Coppia max:

Nm 420

PALLET:

Dimensione pallet:

mm 630 x 630

Peso max caricabile sul pallet:

kg 550

MAGAZZINO UTENSILI:

Portautensili:

HSK – A100

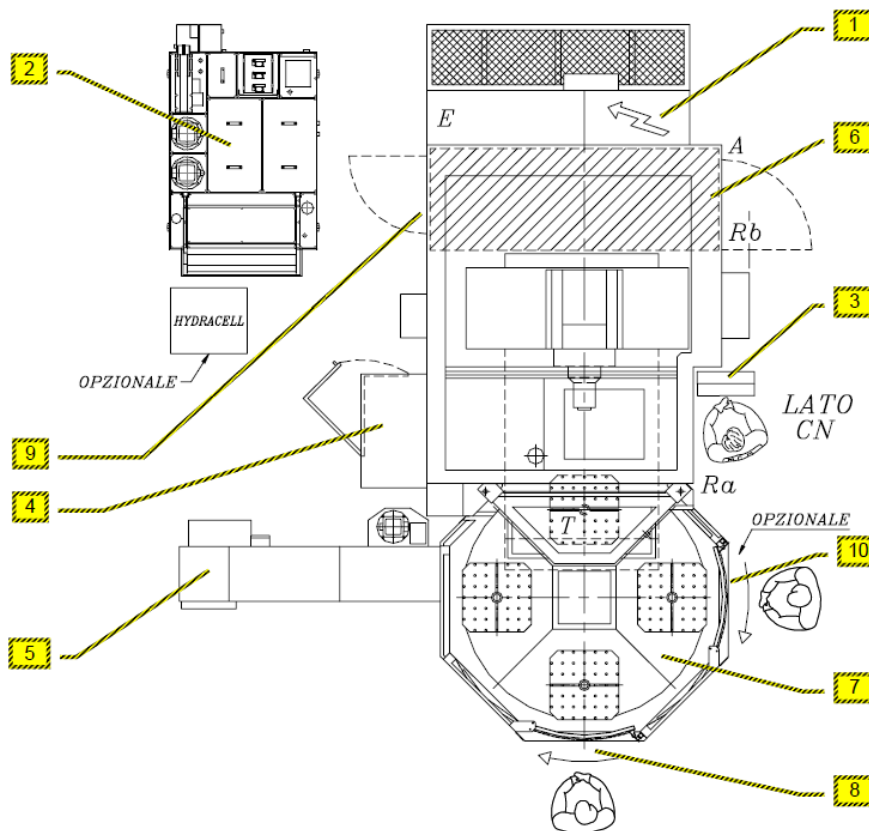
Posti magazzino:

48

Macchina completa di:

- Cambio pallet Nr. 4 posizioni
- Nr. 4 pallet
- Nr. 20 portautensili HSK - A100
- Alta pressione attraverso il mandrino, vasca con filtro a carta
- Evacuatore trucioli
- Manuali d'istruzione e Dichiarazione CE

Anno di costruzione: 2006



1. Armadio Elettrico
2. Vasca refrigerante
3. Pulpito di Comando
4. Magazzino Utensili
5. Trasportatore trucioli
6. Vano Frigorifero
7. Giostra Pallet
8. Posto di carico/scarico centrale
9. Accesso posteriore
10. Posto di carico/scarico lato CN

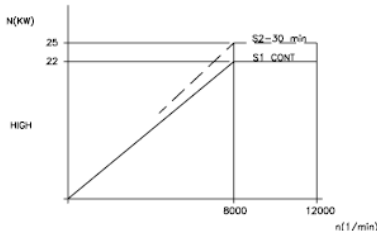
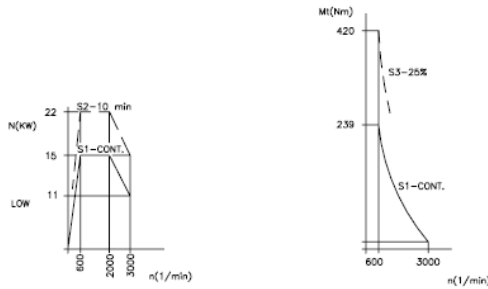
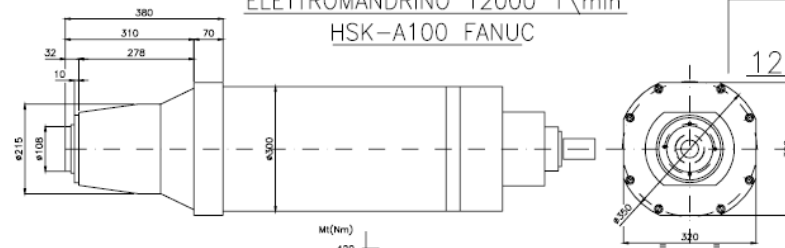
Lo schema a lato è riportato solo a titolo indicativo. Quello effettivo è contenuto nell'allegata "DOCUMENTAZIONE TECNICA".

Componenti principali

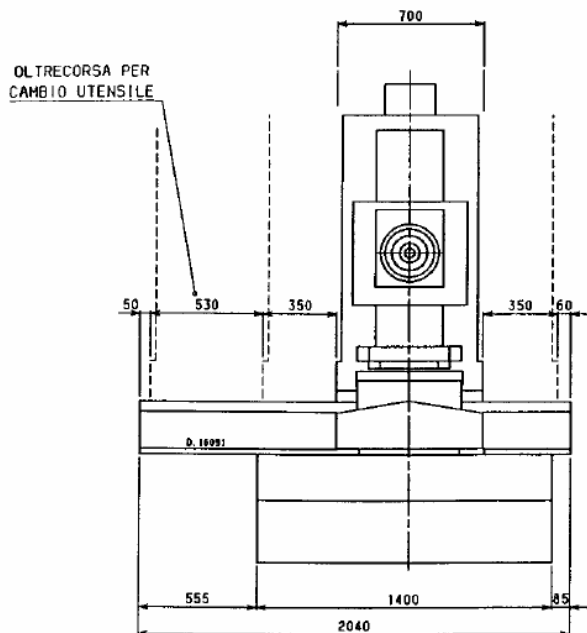
5.1.1 Mandrino

PEM00027
ELETTRMANDRINO 12000 1\min
HSK-A100 FANUC

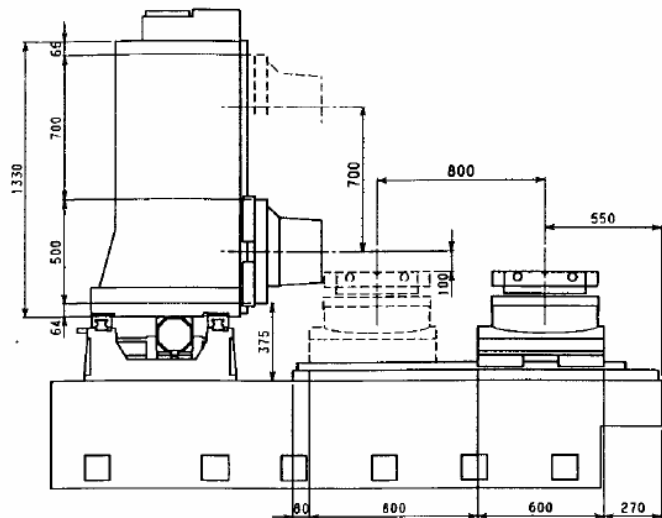
| n_{max} (1\min) | P_{max} (Kw-S1) | Mt_{max} (Nm-S3.25%) |
|----------------------|----------------------|---------------------------|
| 12000 | 22 | 420 |



- Tipo: Mandrino **OMLAT PEM00027**
- Motore: **FANUC AB160LL-22-15000 400 V** (codice MEM00018)
- Precarico cuscinetti: **VARIABILE - 4 GAMME**
- Lubrefrigerazione cuscinetti mandrino: **ARIA - OLIO**
- Cuscinetti anteriori foro: $\varnothing 100$



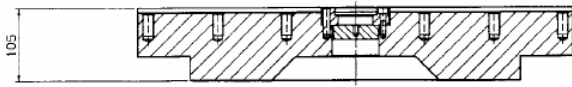
FACSIMILE



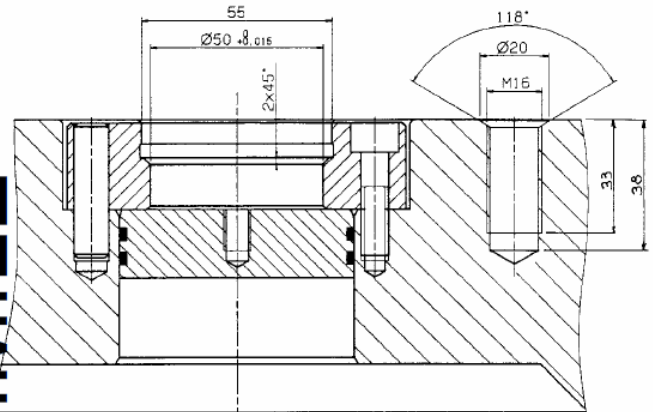
TECNO IN

MACCHINE UTENSILI

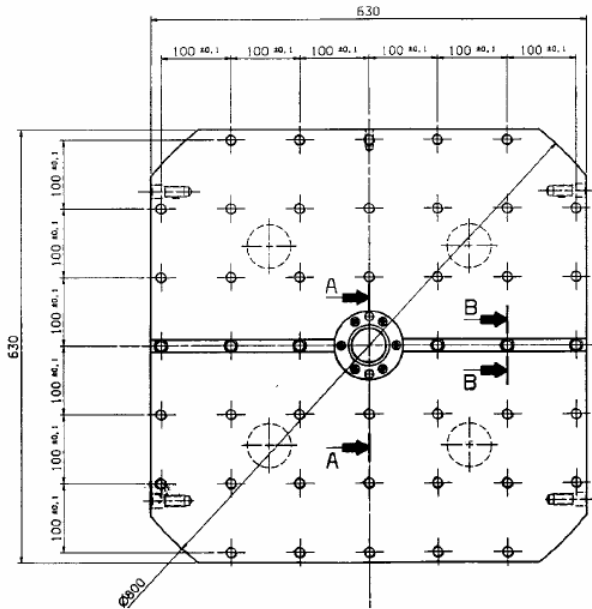
SEZ. C-C



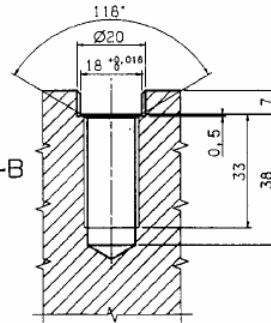
SEZ. A-A



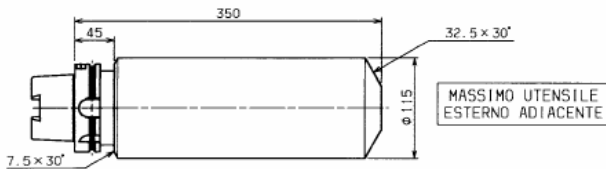
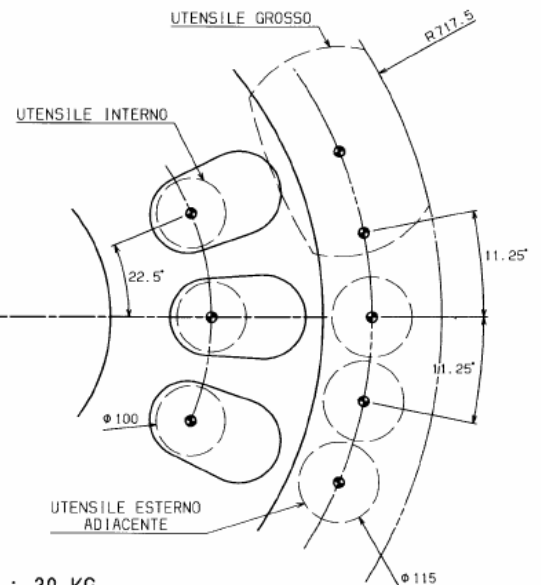
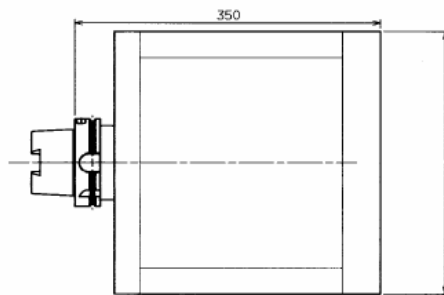
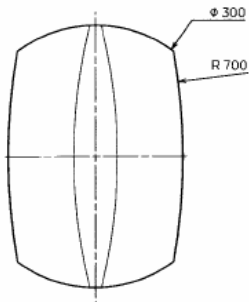
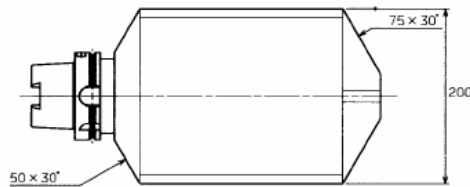
FACSIMILE



SEZ. B-B



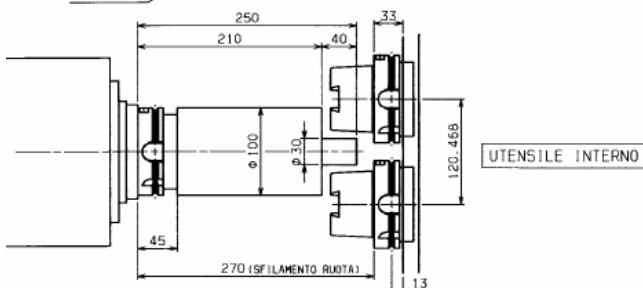
UTENSILE GROSSO



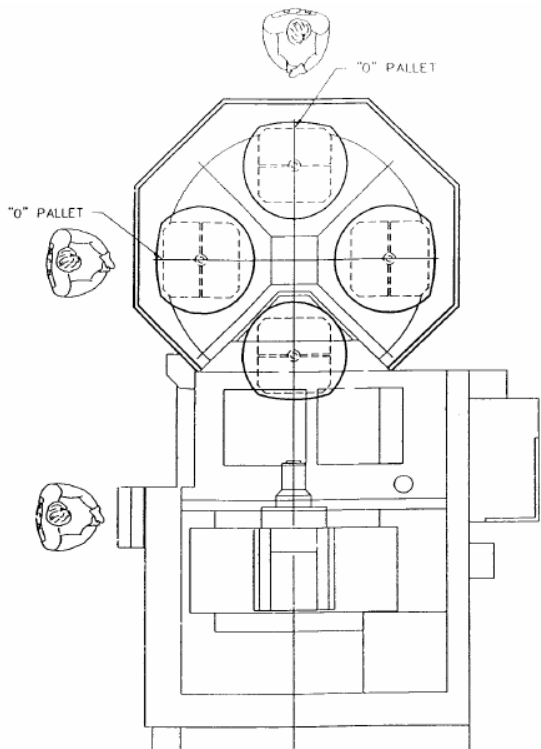
MASSIMO UTENSILE ESTERNO ADIACENTE

PESO MAX. : 20 KG
 COPPIA MAX DI RIBALT. : 1.5 KGM

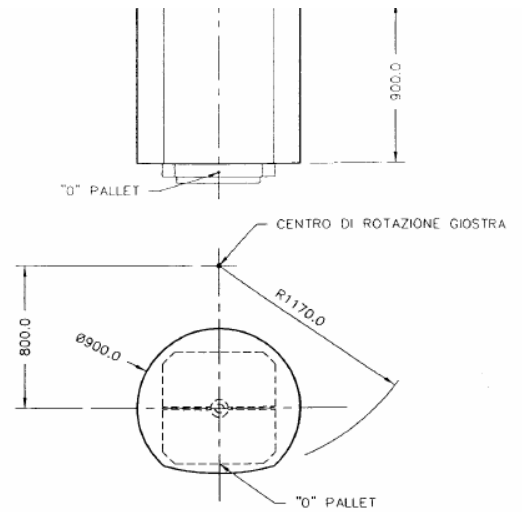
VALIDO PER X=700+530



UTENSILE INTERNO

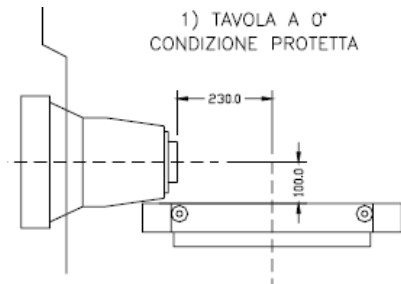


FACSIMILE

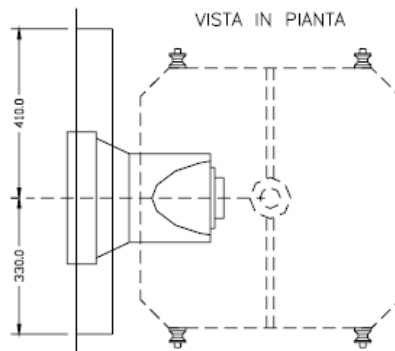


PESO MAX CARICABILE SUL PALLET = Kg. 550

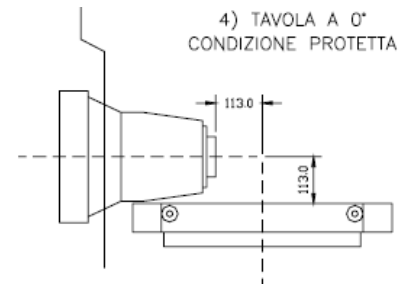
MOLTO IMPORTANTE ! LO "0" PALLET E' CONTRASSEGNA TO DA UN FORO M12 SU UN LATO DEL PALLET. MONTARE L'ATTREZZATURA COME A DISEGNO, FACENDO ATTENZIONE ALLO "0" DEL PALLET. UN MONTAGGIO ERRATO, PROVOCA COLLISIONE DURANTE LA FASE DI ROTAZIONE DELLA GIOSTRA.



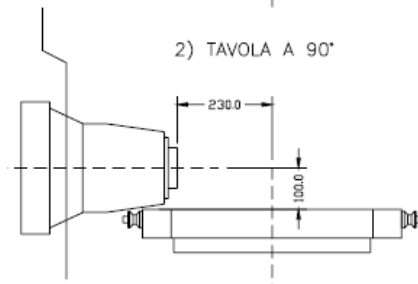
1) TAVOLA A 0°
CONDIZIONE PROTETTA



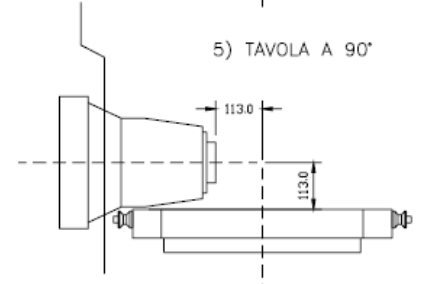
VISTA IN PIANTA



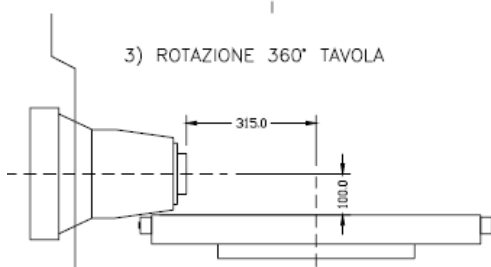
4) TAVOLA A 0°
CONDIZIONE PROTETTA



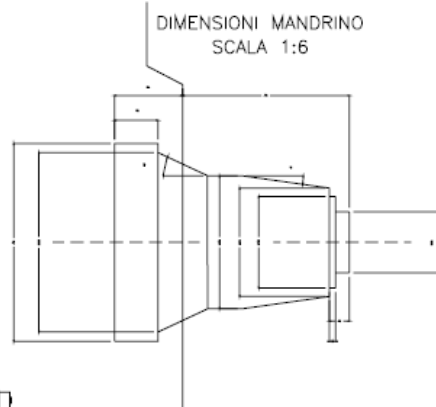
2) TAVOLA A 90°



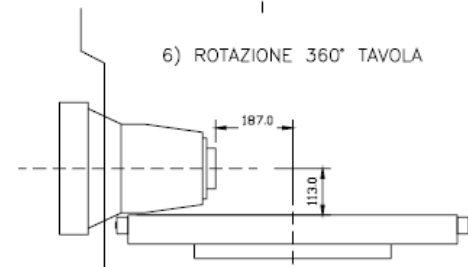
5) TAVOLA A 90°



3) ROTAZIONE 360° TAVOLA



DIMENSIONI MANDRINO
SCALA 1:6



6) ROTAZIONE 360° TAVOLA